



Physico-chemical characteristics and Discrimination Analysis of Some Medicinal and Aromatic Honey Produced in Egypt

Sarah H. El-Dereny

Bee Research Department, Plant Protection Research Institute, Agriculture Research Center, Dokki, Giza, Egypt.

Received: 05 August 2023

Accepted: 10 Sept. 2023

Published: 20 Sept. 2023

ABSTRACT

The purpose of the research is to differentiate five varieties of floral honey from one another using discriminant analysis; Fennel, Sidr, Nigella, Marjoram and Anise honey that produced in Egypt. To statistically test data, discriminant analysis and analysis of variance were employed. The classification's most crucial parameters were determined via discrimination. Various parameters were deliberated: Moisture; total of soluble solids (T.S.S); Viscosity; Specific gravity; electrical conductivity (EC); Sugar content; fructose; glucose; sucrose; maltose (%); H.M.F.; pH; free acidity; total acidity; G/W; F/G; lactone and Diastase. Every tested sample of honey met the international standards for honey quality at the acceptable level.

Keywords: honeybee; physicochemical characters; discrimination analysis

1. Introduction

Honey is a supersaturated band-aid produced by bees that primarily consists of vitamins, amino acids, minerals, glucose and fructose. Component of honey may alter due to the aberration in nectar, geography, season, analysis of beekeepers and accumulator condition. Nowadays, honey has been scientifically accurate for its antioxidant, adjustment of glycemic response, antimicrobial, antitumor, anti-inflammatory, and cardiovascular potentiating agent. Honey can be acclimated as a anguish bathrobe and healing substance. It is altered in color, acoustic perception, acidity and medical acknowledgment (Kas`konien *et al.*, 2010; El-Metwally, 2010 and 2015 and Khan *et al.*, 2017).

In addition, Cano *et al.* (2001), Gomes *et al.* (2010) and Almeida-Muradian *et al.* (2013) show that it includes trace amounts of various other substances, including pollen grains, organic acids, enzymes, products of the Maillard process, volatile chemicals, and several bioactive substances (phenols and flavonoids). Joseph *et al.* (2007) and Nigussie *et al.* (2012) indicated that honey is a culinary ingredient; there have also occasionally been uses for honey in veterinary and human medicine.

The plant source of honey can be identified using a variety of factors. For many years, beekeepers have been interested in identifying the source of honey. Because each species of plant has a distinct pollen grain shape, beekeepers can identify the source plant with ease. There are numerous additional variables that can be considered. According to Kus & van Ruth (2015) and Tahir *et al.* (2016), among the most important elements influencing honey's physical properties is its chemical composition.

As demonstrated by Ruoff *et al.* (2007), Kumar *et al.* (2018) and Karabagias *et al.* (2019); individual parameters were used to determine botanical origin, it is very challenging to assign an assignment to an unknown sample that needs to be determined, which is why multivariate statistical methods are much more commonly used to distinguish honeys, particularly when there is a high variability of the sample within a group.

2. Materials and Methods

2.1. Samples of honey and Studying parameters

In 2022, Northern Egypt was the source of the honey samples that were collected and examined in the Ministry of Agriculture's Beekeeping Section's honey laboratory. The samples were then kept at -10 degrees Celsius until further analysis. A preliminary pollen analysis was used to identify samples with varying botanical origins. Based on the predominant pollen grains found, five floral species were identified from the samples of honey: fennel, sidr, nigella, marjoram, and anise. Honeys were categorized as monofloral when the dominant pollen accounted for more than 45% of the total pollen (Khan, 2006 and Karabagias *et al.*, 2019).

In this investigation, to characterize the various varieties of honey, 17 standards were selected for this study: The Association of Official Analytical Chemists defines moisture and total soluble solids (T.S.S.) (A.O.A.C., 1995). Viscosity, Specific gravity White (1978), electrical conductivity (EC) (Sancho *et al.*, 1992).

According to Bogdanov and Bauman (1988), Using high performance liquid chromatography, the percentages of sucrose, fructose, glucose, and maltose in the sugar content were calculated (HPLC). Also, H.M.F.; pH; free acidity; total acidity; G/W; F/G; lactone and Diastase number were determined (White, 1978 and A.O.A.C., 1995).

Statistical analysis

The results of linear discriminate analysis (LDA), which was used to all of the physicochemical parameters that were examined and applied to the data set under investigation, were computed using the statistical program SPSS (Essa *et al.*, 2010; Fatehe, 2013 and Abuo El-Naga *et al.*, 2021).

The study employed discriminant analysis to differentiate five distinct varieties of natural honey. The discriminant function that makes a substantial contribution to the discrimination between the groups under investigation that is observed was determined using Wilks' Lambda test (Fatehe, 2013 Karabagias *et al.*, 2017 and Abuo El-Naga *et al.*, 2021).

3. Results and Discussion

3.1. The physico-chemical characteristics

Physicochemical characteristics' measured values of five types of honey in north Egypt were shown in Table (1). Moisture ranged from 17.35 to 18.38 %; there were significant differences between honey samples. It has significant impact on keeping quality (Essa, *et al.*, 2010). Bogdanov *et al.* (1999) state that honey contains a lot of water will therefore probably ferment. The global norm for honey moisture content was established by European Commission (2002) and Codex Alimentarius Commission (2001), 20.0 g/100 g as the maximum value. According to Isengard and Schulthei (2003), honey's water content is limited to 23.0% in order to prevent microbiological spoiling.

Viscosity is a crucial technical factor in the processing of honey. Based on the data provided, the viscosity varied between 46.73 and 73.12 Poise. According to White (1975), temperature and water content are the main factors influencing honey's viscosity fluctuations. Specific gravity, a measure of honey density that is dependent on how much water the honey contains. There isn't any noticeable difference in specific gravity between the samples that were analyzed. These densities are within the range that Essa, *et al.* (2010) discovered.

Honey is shielded from fermentation by the dry matter, which should be 78% or higher (Essa *et al.*, 2010). Between all honey samples, the presented data showed no significant differences. Oman honey contains 76.83% T.S.S. related to this, according to Hussein (1989). According to Al-Arif (1998), Saudi honey's T.S.S. ranged from 81.73% to 84.37%. Although Tharwat & Nafea (2006) came to the conclusion that Saudi Arabia's T.S.S content ranged from 83 to 84.5%.

Electrical conductivity is a characteristic of the plant, especially from which the honey is derived. Ash content and electrical conductivity are correlated, meaning that samples with high ash content also had high electrical conductivity values, and vice versa (Bogdanov *et al.*, 2004).

All honey samples exhibited an acidic chemical property; their pH fell between 3.80 and 5.36, falling between the usual range of 3.40 and 6.10 (Codex Alimentarius Commission, 2001). Honey's ability to withstand microbes is dependent on its acidity level. Between 3.49 and 4.70 was the pH range of the honey samples, which was comparatively comparable to earlier reports of Indian honeys, Algeria,

Brazil, Spain, and Turkey (Khan, 2006; Kayacier and Karaman, 2008; Saxena *et al.*, 2010; Kumar *et al.*, 2018 and Fatehe, 2013).

Table 1: Physicochemical characters of Fennel, Sidr, Nigella, Marjoram and Anise honey produced in Egypt

Physicochemical parameters	Fennel	Sidr	Nigella	Marjoram	Anise
Moisture (%)	17.35 c \pm 1.03	18.19 a \pm 1.13	18.38 a \pm 1.11	17.67 b \pm 0.76	17.88 b \pm 1.65
Viscosity	73.12 a \pm 36.25	50.83 c \pm 17.70	46.73 c \pm 16.10	62.03 b \pm 12.07	68 a .88 \pm 50.20
Specific gravity	1.42 a \pm 0.01	1.42 a \pm 0.01	1.41 a \pm 0.01	1.42 a \pm 0.00	1.42 a \pm 0.01
T.S.S. (%)	82.65 a \pm 1.03	81.81 a \pm 1.13	81.63 a \pm 1.11	82.33 a \pm 0.76	82.13 a \pm 1.65
H.M.F. (mg/Kg)	20.76 b \pm 22.33	14.98 c \pm 16.74	28.37 a \pm 22.31	5.15 d \pm 5.05	22.90 b \pm 25.03
E.C. (mS/cm)	0.21 c \pm 0.20	0.44 b \pm 0.56	0.70 a \pm 0.32	0.56 b \pm 0.25	0.36 b \pm 0.13
pH	4.10 b \pm 0.21	4.69 b \pm 0.90	5.36 a \pm 0.54	3.80 b \pm 0.31	4.49 b \pm 0.35
Free acids (meq./kg)	33.05 b \pm 6.10	28.63 b \pm 5.01	28.25 b \pm 5.98	36.17 a \pm 1.26	27.00 b \pm 3.08
Lactone (meq./kg)	3.20 b \pm 1.95	4.94 a \pm 6.40	1.75 b \pm 0.87	2.33 b \pm 0.29	1.13 c \pm 0.48
Total acidity (meq./kg)	36.25 a \pm 6.58	33.56 a \pm 7.11	30.00 b \pm 5.15	37.83 a \pm 2.02	28.13 b \pm 2.95
Fructose (%)	43.11 a \pm 3.88	38.50 a \pm 5.16	41.98 a \pm 2.10	42.42 a \pm 2.70	41.95 a \pm 1.29
Glucose (%)	31.04 a \pm 2.39	31.55 a \pm 5.54	31.36 a \pm 2.10	33.46 a \pm 1.29	31.43 a \pm 1.26
Sucrose (%)	2.25 a \pm 1.13	1.24 b \pm 1.00	2.91 a \pm 1.66	2.35 a \pm 1.18	3.00 a \pm 0.78
Maltose (%)	1.90 c \pm 0.72	2.04 c \pm 1.38	3.37 a \pm 2.47	2.40 b \pm 0.33	3.75 a \pm 1.45
Diastase	11.60 c \pm 10.10	12.37 c \pm 11.19	20.00 a \pm 11.66	14.00 b \pm 13.86	14.50 b \pm 10.63
G/W	1.79 a \pm 0.17	1.74 a \pm 0.34	1.71 a \pm 0.08	1.90 a \pm 0.09	1.77 a \pm 0.23
F/G	1.40 a \pm 0.17	1.25 a \pm 0.22	1.34 a \pm 0.11	1.27 a \pm 0.07	1.34 a \pm 0.03

Different letters in the same row indicate significant differences .

3.2. Discrimination analysis

Four functions of discrimination were revealed by the physicochemical characteristics of honey samples of fennel, sidr, nigella, marjoram, and anise that formed significant among these honey samples and belonged to the honey type. It is evident that the parameters of pH, free acidity, sucrose, and maltose varied significantly depending on the honey's floral origin; the corresponding Wilks' Lambda values were 0.592, 0.659, 0.616, and 0.585 (Table, 2).

Table 2: Physicochemical characteristics using multivariate analysis of variance. according to Fennel, Sidr, Nigella, Marjoram and anise honey samples produced in Egypt.

Physicochemical parameters	Wilks' Lambda	F	df1	df2	Sig.
Moisture (%)	0.894	0.652	4	22	0.632
Viscosity	0.874	0.794	4	22	0.542
Specific gravity	0.896	0.638	4	22	0.641
T.S.S. (%)	0.894	0.652	4	22	0.632
H.M.F. (mg/Kg)	0.862	0.881	4	22	0.492
E.C. (mS/cm)	0.842	1.035	4	22	0.412
pH	0.592	3.795	4	22	0.017*
Free acids (meq./kg)	0.659	2.849	4	22	0.048*
Lactone (meq./kg)	0.882	0.732	4	22	0.580
Total acidity (meq./kg)	0.710	2.249	4	22	0.097
Fructose (%)	0.773	1.614	4	22	0.206
Glucose (%)	0.953	0.269	4	22	0.895
Sucrose (%)	0.616	3.430	4	22	0.025*
Maltose (%)	0.585	3.898	4	22	0.015*
Diastase	0.957	0.245	4	22	0.910
G/W	0.951	0.281	4	22	0.887
F/G	0.860	0.892	4	22	0.485

df: degrees of freedom, *: significant, F: Fisher's coefficient.

A good canonical correlation of 0.99 and a high percentage of total variance can be explained by the discrimination analysis of four functions, which was used to classify honey samples of fennel, sidr, nigella, marjoram, and anise based on their physiochemical characteristics. The correlation coefficients of the standardized canonical discriminate function for each of the important physico-chemical characteristics that aided in the honey type's ability to differentiate between anise, marjoram, nigella, fennel, and sidr are shown in Table (3).

Table 3: Standardized canonical discriminate functions and discriminating variables

Physicochemical parameters	Function			
	1	2	3	5
Maltose (%)	-0.035	0.401*	0.203	0.062
Total acidity (meq./kg)	0.064	-0.234*	-0.098	0.056
Lactone (meq./kg)	-0.020	-0.177*	0.000	-0.054
Free acids (meq./kg)	0.095	-0.144*	-0.092	0.125
Diastase	-0.007	0.095*	0.078	0.028
F/G	0.022	0.065	-0.286*	-0.001
Fructose (%)	0.059	0.111	-0.232*	0.089
T.S.S. (%) ^a	0.038	0.013	-0.180*	-0.080
Moisture (%)	-0.038	-0.013	0.180*	0.080
Specific gravity	0.039	0.003	-0.169*	-0.047
Glucose (%)	0.017	-0.016	0.147*	0.057
G/W ^a	0.019	-0.009	0.024*	-0.008
Sucrose (%)	0.017	0.363	-0.090	0.683*
Ph	-0.110	0.101	0.109	0.504*
E.C. (mS/cm)	-0.015	0.022	0.302	0.379*
Viscosity	0.033	0.076	-0.172	-0.331*

Pooled within-groups correlations between discriminating variables and standardized canonical discriminant functions

* highest absolute correlation between any discriminant function and any variable variables arranged within a function according to the absolute size of correlation.

Four discriminate functions were formed, as indicated by the discriminate analysis in table (4): Based on the physiochemical features that were the focus of the investigation, the classification of Fennel, Sidr, Nigella, Marjoram, and Anise honey was based on Discriminate Function 1. In contrast to function 2, which recorded an eigenvalue of 3.646 and a canonical correlation of 0.886; function 3 displayed an eigenvalue of 1.525 and a canonical correlation of 0.777; and function 4, it reported a high eigenvalue (47.090) and a high canonical correlation (0.99), explaining 89.7% of the total variance and revealing an incredibly low eigenvalue (0.252) and canonical correlation (0.448).

Table 4: Canonical discriminant functions (Eigenvalues) of the physicochemical parameters according to Fennel, Sidr, Nigella, Marjoram and anise honey.

Function	Eigenvalue	% of Variance	Cumulative %	Canonical Correlation
1	47.090 ^a	89.7	89.7	0.990
2	3.646 ^a	6.9	96.6	0.886
3	1.525 ^a	2.9	99.5	0.777
4	0.252 ^a	0.5	100.0	0.448

The discriminate functions created were represented by respective group centroid values, which were (3.403, -0.293), (-5.823, -1.778), (-6.998, 2.345), (12.830, -0.159) and (-1.649, 3.534) for Fennel, Sidr, Nigella, Marjoram and Anise honey, respectively (table 5). The common physicochemical characters values showed that Fennel, Sidr, Nigella, Marjoram and Anise honey are well differentiated. For this method, it can be regarded as a very satisfactory discrimination rate. Using all of the characters under investigation, analysis of discrimination was used to demonstrate the connection between the honey kinds of fennel, sidr, nigella, marjoram, and anise. As can be seen in Figure 1, on the first discriminant functions, the fennel and marjoram honey were clearly separated from the Nigella, marjoram, and anise honey.

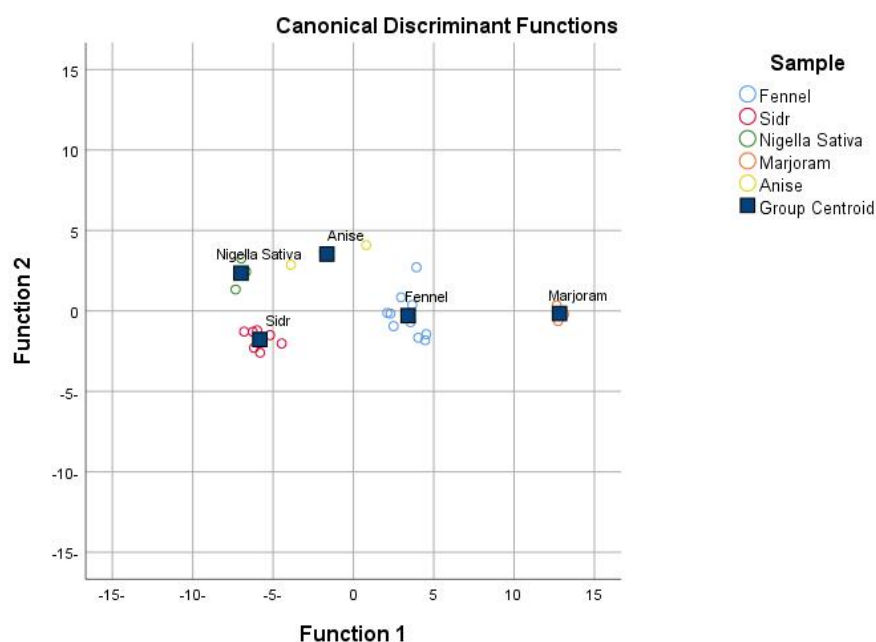


Fig. 1: Discrimination of Fennel, Sidr, Nigella, Marjoram and Anise honey from Egypt based on the physico-chemical characteristics under the study.

To ascertain the variety of honey and its botanical origin, multivariate analysis of the common conventional physical and chemical characteristics of honey could be useful in identifying new standards. Numerous studies (Khan, 2006) in Pakistan, (Essa *et al.*, 2010; Fatehe, 2013 and Abuo El-Naga *et al.*, 2021) in Egypt, (Karabagias *et al.*, 2014) in Greek, (Serrano *et al.*, 2004 and Karabagias *et al.*, 2017) in Spain, (Chakir *et al.*, 2016) in Morocco, and (Kumar *et al.*, 2018) in India have reported on the analysis of discrimination between physicochemical properties of different kinds of honey created in different countries for various honeys.

According to Zidan (2019), Classifying Sidr honey samples produced in Yemen, Egypt, Libya, and Algeria using discriminant analysis. Upon validation, the discriminant analysis model correctly classified the samples 100% of the time. The results showed that, even with all the characters from the analysis along with those from Libya and Yemen, it was impossible to classify Sidr honey from Egypt and Algeria completely into the categories to which it belonged. The most useful traits and variations among the Sidr honeys made in Arab nations were discovered in pH, free acidity, fructose, glucose, sucrose, electrical conductivity (EC), lactone and maltose contents (Abuo El-Naga *et al.*, 2021).

Many researchers worked very hard to use discriminant analysis to categorize different honey kinds (Urška *et al.*, 2009; Bogdanov *et al.*, 2004; Oroian *et al.*, 2015; Kivrak *et al.*, 2016; Semnani *et al.*, 2017; Karabagias & Karabournioti, 2018 and Abuo El-Naga *et al.*, 2021). According to Ruoff *et al.* (2007) and Corvucci *et al.* (2015), discriminant analysis's primary goal is to predict which of the various groups that are mutually exclusive an unknown sample belongs to by classifying it into one of those groups using the measured characters.

Furthermore, by using physicochemical analysis, the different varieties of honey could not be identified. However, identifying the origin of the plants in the samples is unreliable based solely on the proportionate number of pollen grains in honeys from various plant species (Khan *et al.*, 2006 and Karabagias *et al.*, 2019). Additionally, a variety of factors influence the spectrum of pollen content, and the traditional pollen analysis technique, which establishes the botanic provenance of honey may be a little off in terms of counting (Khan *et al.*, 2006; Lichtenberg-Kraag, 2015 and Kumar *et al.*, 2018). As such, pollen analysis might not be a trustworthy method for determining the honey's botanical source.

Thus, it might not always be appropriate to classify the type of honey using just one variable. Therefore, if a honey sample were assigned to a particular type using multivariate classification and qualitative

variables, it would fall under that particular category (Nafea and Mazeed, 2020). To help categorize these kinds of honey, some multivariate analysis could be added (Tahir *et al.*, 2016).

According to Essa *et al.* (2010); Fatehe (2013) and Nafea and Mazeed (2020), Utilizing chemical characteristics (sucrose, glucose, fructose, maltose content, lactones, pH, free acids, total acidity, total soluble solids (TSS) and E.C.), on three different varieties of floral honey (cotton, clover and citrus), discriminant analysis was done. to distinguish them from one another and from honey that is fed to sugar.

In order to determine the key parameters to employ in the classification process and to serve as a tool for data classification, Variance and discriminant analysis were used to statistically test each and every one of the data. The findings demonstrated that, even when all parameters were included in the analysis at the same time; cotton, clover and citrus honey could not be fully categorized to the related groups. For distinguishing between the various varieties of honey; sucrose, glucose, fructose, maltose content, free acidity, total acidity and TSS proved to be the most helpful parameters.

References

- Abuo El-Naga, A., Abdelbadie Ghanium, R. Sanad and A. S. EL-Dein, 2021. Effect of Sugary Feeding Periods on Physicochemical Characteristics of Bees' Honey. *Journal of Plant Protection and Pathology*, Mansoura Univ., 12 (5):395- 402.
- Al-Arif, I. A. S., 1998. Physico-Chemical and biological characteristics of raw honey produced in Saudi Arabia and effect of heating on some of these characteristics. M. Sc. Dep. of food & Nutrition Sci. College of Agriculture, King Saudi Univ., Saudi Arabia.
- Almeida-Muradian, L.B., K.M. Stramm, A. Horita, O.M. Barth, A.S. Freitas, and L.M. Estevinho, (2013). Comparative study of the physicochemical and palynological characteristics of honey from *Melipona subnitida* and *Apis mellifera*. *International Journal of Food Science and Technology*, 48: 1698–1706.
- A. O. A. C., 1995. Official methods of analysis. (16th ed). Washington, DC: USA: Ass. Off. Ana. Chem.
- Bogdanov, S. *et al.*, 1999. Honey quality, methods of analysis and international regulatory standards: Review of the work of the International Honey Commission. *Mitt. Lebensm. Hyg.* , 90:108–125.
- Bogdanov, S. and E. Bauman, 1988. Bestimmung von Honigzucker mit HPLC. *Mitt. Lebensmittelchem.*, 79:198-206.
- Bogdanov, S., K.P. Ruoff and L. Oddo, 2004. Physico-chemical methods for the characterisation of unifloral honeys: A review. *Apidologie*, Special Issue, 35(Suppl. 1), S4–S17.
- Cano, C.B., M.L. Felsner, J.R. Matos, R.E. Bruns, H.M. Whatanabe, and L.B. Almeida-Muradian, 2001. Comparison of methods for determining moisture content of citrus and eucalyptus Brazilian honeys by refractometry. *Journal of Food Composition and Analysis*, 14, 101–109.
- Chakir, A., A. Romane, G.L. Marcuzzan, and P. Ferrazi, 2016. Physicochemical properties of some honeys produced from different plants in Morocco. *Arab. J. Chem.*, 9: 946-954.
- Codex Alimentarius Commission, 2001. Codex Alimentarius Commission Standard 12, Revised Codex Alimentarius Commission Standard for Honey, Standards and Standard Methods 11.
- Corvucci, F., L. Nobili, D. Melucci and F. Grillenzoni, 2015. The discrimination of honey origin using melissopalynology and Raman spectroscopy techniques coupled with multivariate analysis. *Food Chemistry*, 169, 297–304.
- EL-Metwally, A. A. E., 2010. The chemical composition of different types of honeybee produced from different botanical origin. M. Sc. Thesis, Fac. Agric. Al-Azhar University, Egypt.
- EL-Metwally, A. A. E., 2015. Factors affecting the physical and chemical characteristics of Egyptian bee honey. Ph. D. Thesis, Fac. Agric. Al-Azhar University, Egypt.
- Essa, I., A. El-Saeedy, I. Shehat and A. Metwally, 2010. Studies on some physical and chemical properties of clover honeys in Egypt. *Journal of Plant Protection and Pathology*, Mansoura Univ., 1 (10): 815 – 823.
- European Commission, 2002. Council Directive 2001/110/EC of 20 December 2001 Relating to Honey. *Official Journal of the European Communities L*, 10: 47–52.
- Isengard, H. D. and D. Schulthei, 2003. Water determination in honey Karl Fischer titration, an alternative to refractive index measurements. *J. Food Chem.*, 82:151–154.

- Fatehe, A., 2013. Comparative studies between some physical and chemical properties of citrus, clover and cotton honey in Kafr El-Sheikh and Beheira governorate. *Journal of Plant Protection and Pathology*, Mansoura Univ., 4 (4): 377 – 384.
- Gomes, S., L.G. Dias, L.L. Moreira, P. Rodrigues, and L. Estevinho, 2010. Physicochemical, microbiological and antimicrobial properties of commercial honeys from Portugal. *Food and Chemical Toxicology*, 48: 544–548.
- Hussein , M.H., 1989. Studies on the production and some properties of honeys from Dohfar (Oman).Proc.4th Int. Conf. on Apiculture in Tropical CLIMATES,Cairo, Egypt.
- Joseph, T., J. Awah-Ndukum, A. Fonteh-Florence, N.D. Delphine, P. Jonnas, and M.Z. Antoine, 2007. Physico-chemical and microbiological characteristics of honey from the Sudano-Guinean Zone of west Cameroun. *African Journal of Biotechnology*, 6: 908–913.
- Karabagias, I.K., A.V. Badeka, S. Kontakos, S. Karabournioti and M.G. Kontominas, 2014. Botanical discrimination of Greek unifloral honeys with physicochemical and chemometric analyses. *Food Chem.*, 165: 181-190.
- Karabagias, I.K., P.A. Louppis, S. Karabournioti, S. Kontakos, C. Papastefanou, and M.G. Kontominas, 2017. Characterization and geographical discrimination of commercial Citrus spp. honeys produced in different Mediterranean countries based on minerals, volatile compounds and physicochemical parameters using chemometrics. *Food Chem.*, 217: 445-455.
- Karabagias, I.K., P. Artemis Louppis, A. Badeka, C. Papastefanou, and M. G. Kontominas, 2019. Nutritional aspects and botanical origin recognition of Mediterranean honeys based on the “mineral imprint” with the application of supervised and non-supervised statistical techniques. *European Food Research and Technology*, 245: 1939-1949.
- Kaṣkonienė, V., P.R. Venskutonis, and V. Čeksteryte, 2010. Carbohydrate composition and electrical conductivity of different origin honeys from Lithuania. *LWT – Food Sci. Technol.*, 43: 801–807.
- Kayacier, A. and S. Karaman, 2008. Rheological and some physicochemical honeys from Lithuania. *LWT – Food Sci. Technol.*, 43: 801–807.
- Khan, M. Nasiruddin, 2006. Physicochemical properties and pollen spectrum of imported and local samples of blossom honey from the Pakistani market. *International Journal of Food Science and Technology*, 4: 775-781.
- Khan, R. U., S. Naz, and A.M. Abudabos, 2017. Towards a better understanding of the therapeutic applications and corresponding mechanisms of action of honey. *Environmental Science and Pollution Research*, 24(36): 27755-27766.
- Kumar, A., J.P.S. Gill ,J.S. Bedi, M. Manav, M. J. Ansari and G. S. Walia, 2018. Sensorial and physicochemical analysis of Indian honeys for assessment of quality and floral origins. *Food Research International*, 108: 571-583.
- Kus, P. M., and S. van Ruth, 2015. Discrimination of Polish unifloral honeys using overall PTR-MS and HPLC fingerprints combined with chemometrics. *LWT Food Science & Technology*, 62(1):69–75.
- Lichtenberg-Kraag, B., 2015. Bienenweide im wandel. *Deutsches Bienen Journal*, 12, 14–15.
- Nafea, E.E. and A.M. Mazeed, 2020. Application of numerical classification for recognition of floral and sugar-feeding bee honey. *Journal of Apicultural Research*, 62(4): 1-6.
- Nigussie, K., P. A. Subramanian, and G. Mebrahtu, 2012. Physicochemical analysis of Tigray honey: An attempt to determine major quality markers of honey. *Bulletin of the Chemical Society of Ethiopia*, 26:127–133.
- Ruoff, K., W. Luginbuhl, V. Kilchenmann, J. O. Bosset, K. von der Ohe, W. von der Ohe and R. Amado, 2007. Authentication of the botanical origin of honey using profiles of classical measurands and discriminant analysis. *Apidologie*, 38(5): 438–452.
- Sancho, M.T., S. Muniategui, J. F. Huidobr, and J. Simal, 1992. Evaluating soluble and insoluble ash, alkalinity of soluble and insoluble ash and total protein contents and physicochemical properties in honey samples of *Apis mellifera* of different floral origins. *Food Chem.*, 80:249-254.
- Saxena, S., S. Gautam, and A. Sharma, 2010. Physical, biochemical and antioxidant properties of some Indian honeys. *Food Chem.*, 118: 391–397.

- Serrano, S., M. Villarejo, R. Espejo, and M. Jodral, 2004. Chemical and physical parameters of Andalusian honey: classification of citrus and eucalyptus honeys by discriminate analysis. *Food Chem.*, 87: 619-625.
- Tahir, H., O. H. Xiaobo, H. Xiaowei, S. Jiyong and A. Mariod, 2016. Discrimination of honeys using colorimetric sensor arrays, sensory analysis and gas chromatography techniques. *Food Chemistry*, 206, 37–43.
- Tharwat, E. A. and E. A. Nafea, 2006. The physico-chemical properties and composition of Saudi Arabia honeys of different botanical origin. *J. Adv. Agric. Res.*, 11:1-8.
- White, J.W., 1975. Physical characteristics of honey. In: *Honey, a comprehensive survey*, Crane (ed.), Heinemann, London, U.K.: 207-239.
- White, J.W., 1978. Honey. *Advances in Food Research*. Academic Press, New York., 24: 287–374.
- Zidan, E. W., 2019. Classical classification and discrimination analysis of physicochemical characters of Sidr honey produced in some Arab countries. *Egypt. J. Plant Prot. Res. Inst.*, 2 (2): 387- 397.